VASTO BG LTD.

AUTOMATION SYSTEMS FOR INDUSTRIAL EQUIPMENT

Control system for Extruder

DROPPING BLOCK is a controller for controlling an extruder for making brown cookies. It controls the speed of a direct current electric motor for shifting the baking tins. The system also controls a three-phase electric motor for lifting and dropping the work table as well as a motor for pressing out the dough and making reverse vacuum. The controller memorizes up to 25 user's programs for production of different types of cookies. Setup data of the programs and the current work of the controller are displayed on a LCD display.

The front panel is made of polyester foil on a padding made of stainless sheet iron with thickness of 1,5 mm.

- ✓ Power supply: 380V/2A
- ✓ Outputs: 3 MOS, 3 Triac
- ✓ Inputs: 5 for induction sensors
- ✓ Output current: 5A

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